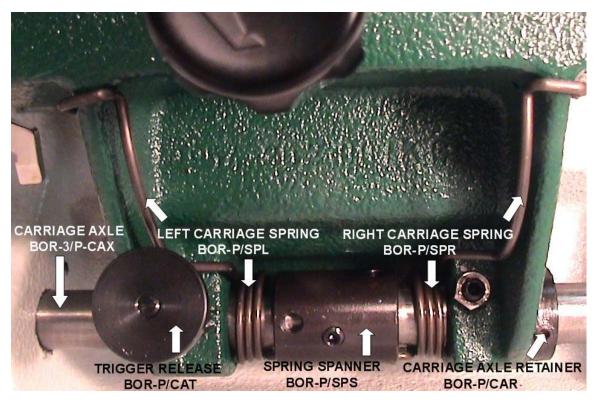


REXA 3 AND 3-DSB CARRIAGE SPRING REPLACEMENT



REXA 3 CARRIAGE ASSEMBLY

The <u>Carriage Axle</u> must be partially removed to change the <u>Carriage Springs</u>.

The <u>Spring Spanner</u> controls the tension of the Carriage Springs. Insert a suitable rod into one of the holes on the Spring Spanner, using the rod to control its rotation as you loosen its set screw.

Remove the "C" clip on the Axle at the left of the Carriage (hidden behind Trigger release in above photo). Loosen the <u>Carriage Axle Retainer</u> at right of Carriage.

Next, loosen the set screw on the <u>Cog Wheel</u> underneath the left side of the machine. This will allow you to pull the <u>Carriage Lever Handle</u> and the attached <u>Cog Wheel Axle Post</u> out through the front of the machine. The Cog Wheel will drop from the bottom of the machine when you do this.





The Carriage Axle is now completely free, and can be driven through the machine using a RAWHIDE MALLET. Drive it only far enough to free the Carriage Springs.

Remove old Carriage Springs and replace with new ones. Reverse remaining directions above to

reassemble machine. Add tension to new springs by rotating Spring Spanner and securing its set screw.

After assembly is complete, you can adjust the travel of the handle by removing the Carriage Handle Screw; removing the handle; and reinstalling it in your preferred position.

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